



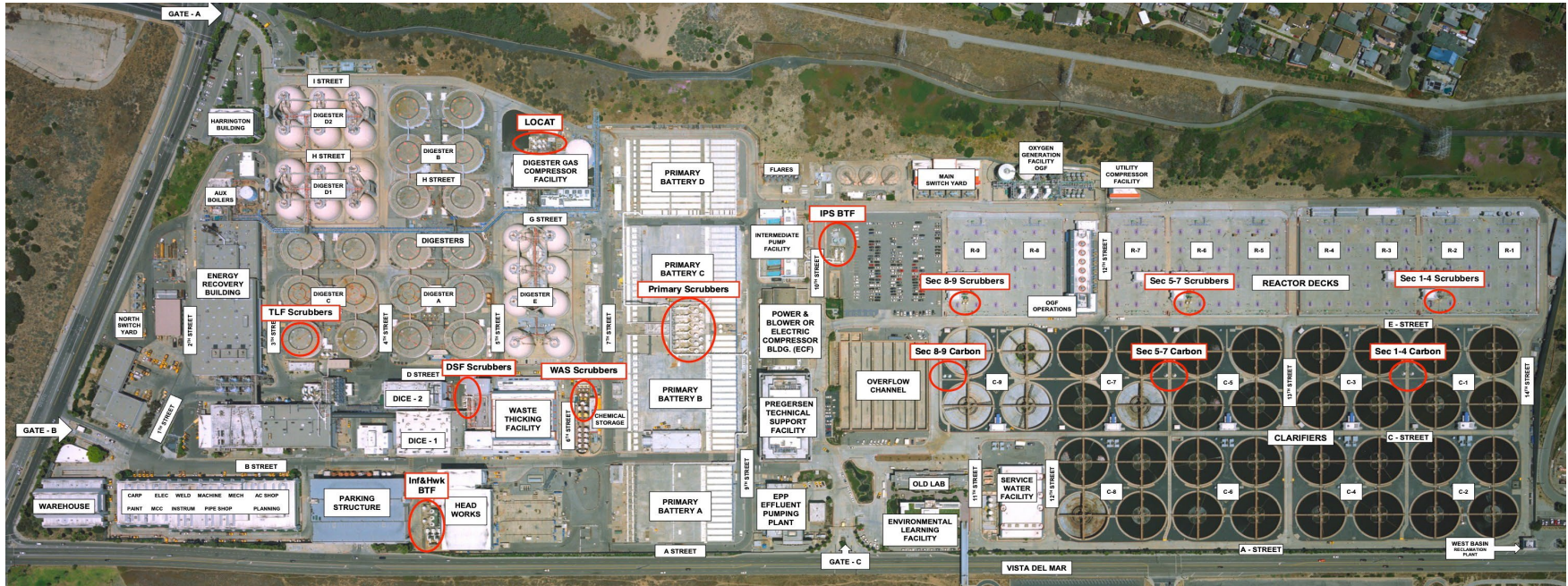
# Hyperion Water Reclamation Plant (HWRP)

Hyperion Citizens Forum  
January 19, 2022



# Hyperion Odor Control Improvements

# Hyperion Odor Control Facilities



# Hyperion Odor Control Projects

Project	Cost (USD)	Project Completion Date
Headworks Biotrickling Filters (BTF) for Odor Control	\$14,000,000	April 2022 (Completed)
Intermediate Pumping Station Biotrickling Filters	\$7,500,000	April 2022 (Completed)
Continuous Fence Line Monitoring System	\$723,000	December 2022 (Completed)
Truck Loading Facility Odor Control System Project	\$7,800,000	December 2022 (Completed)
Primary Treatment Chemical Scrubbers Refurbishment	\$4,000,000	September 2023 (Ongoing)
Primary Treatment Sedimentation Tanks Refurbishment	\$28,570,000	June 2024 (Ongoing)
Primary Treatment Tanks Cover Replacement	\$14,500,000	June 2024 (Ongoing)
Primary Treatment Biotrickling Filters to replace refurbished Primary Treatment Chemical Scrubbers	\$37,000,000	June 2026 (Ongoing)
<b>Total Cost</b>	<b>\$114,093,000</b>	



Headworks BTF

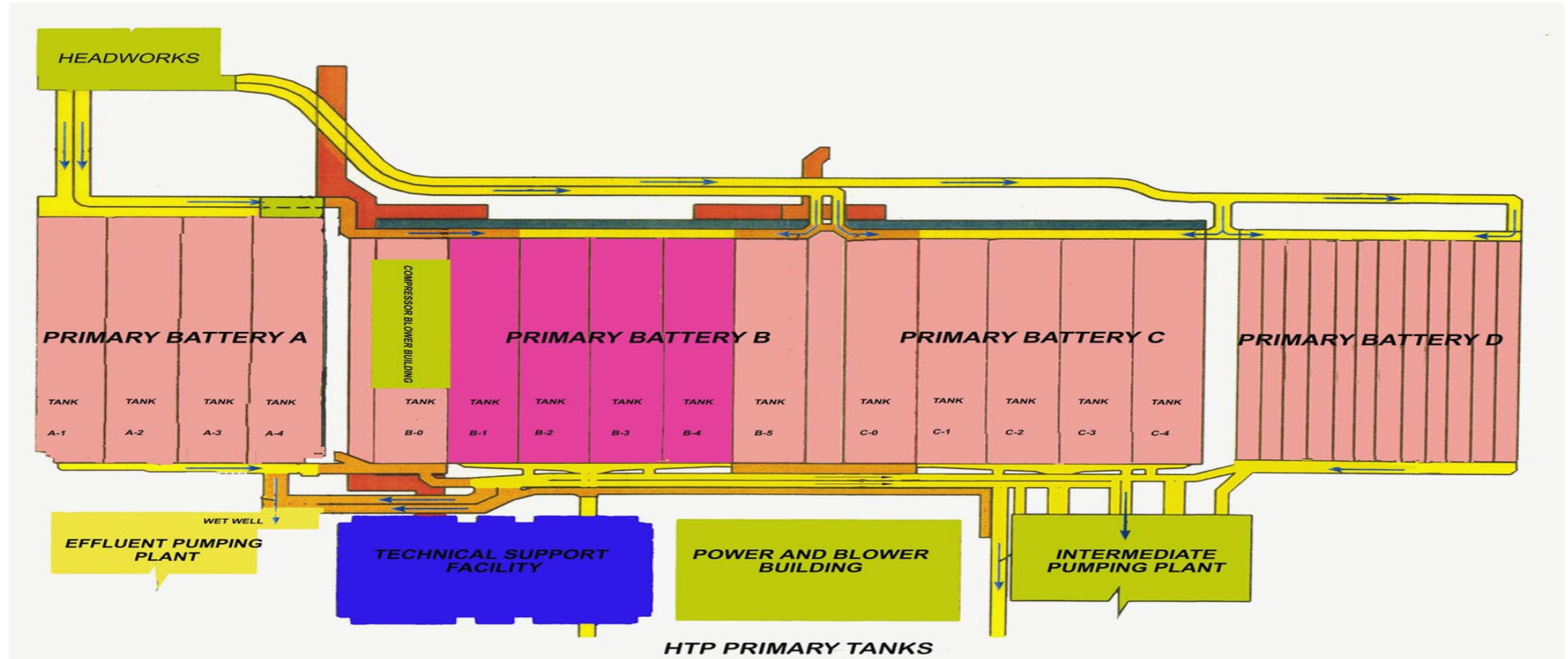


Intermediate Pumping Station BTF



# Primary Sedimentation Tanks System

Primary Battery A Refurbishment was Completed in December 2022



# Primary Sedimentation Tanks System



# Reasons For Primary Tank Odor Emissions

- Emissions through corroded primary tanks covers are the main source of odors at the plant.
- Shutting down all primary tanks is not an option as the resulting effect is sewage backing into streets and homes or discharge of partially treated sewage into Santa Monica Bay.
- Factors such as wind direction, wind velocity, and temperature impact the dispersion rates of odors into the community.



# Primary Tanks Odor Emissions Abatement Plan

- Refurbishing primary tanks centralized foul air treatment system (Chemical Scrubbers) will reduce emissions and improve air quality.
- Cleaning of primary treatment sedimentation tanks will reduce emissions and improve air quality.
- Refurbishing sludge processing equipment inside primary sedimentation tanks will minimize equipment breakdowns, ensure reliable operations, and minimize odors.
- Replacing primary treatment sedimentation tank covers will reduce odor emissions and improve air quality.
- Board of Public Works approved a motion on January 18, 2022 to expedite the refurbishment of Primary Battery B, C, D thereby reducing the schedule by half with a completion date of June 2024.





# Primary Tanks Odor Emissions Abatement Plan

- Refurbish primary tanks centralized foul air treatment system (chemical scrubbers)
- Refurbish primary Refurbish Primary Battery A tanks including covers (Completed December 2022)
- Pump out sludge and clean out Primary Battery C
- Tank cover manufacturer will take measurements for fabrication of tank covers
- Refurbish Primary Battery C sludge processing equipment inside primary tanks
- Primary Battery B will be addressed similarly after Primary C
- Primary Battery D will be addressed similarly after Primary B
- Board of Public Works approved a motion on January 18, 2022 to expedite the refurbishment of Primary Battery B, C, D thereby reducing the schedule by half with a completion date of June 2024.



# Primary Tanks Odor Emissions Mitigation Measures

## 1. Refurbish Six Primary Treatment Foul Air Treatment System (Scrubbers)



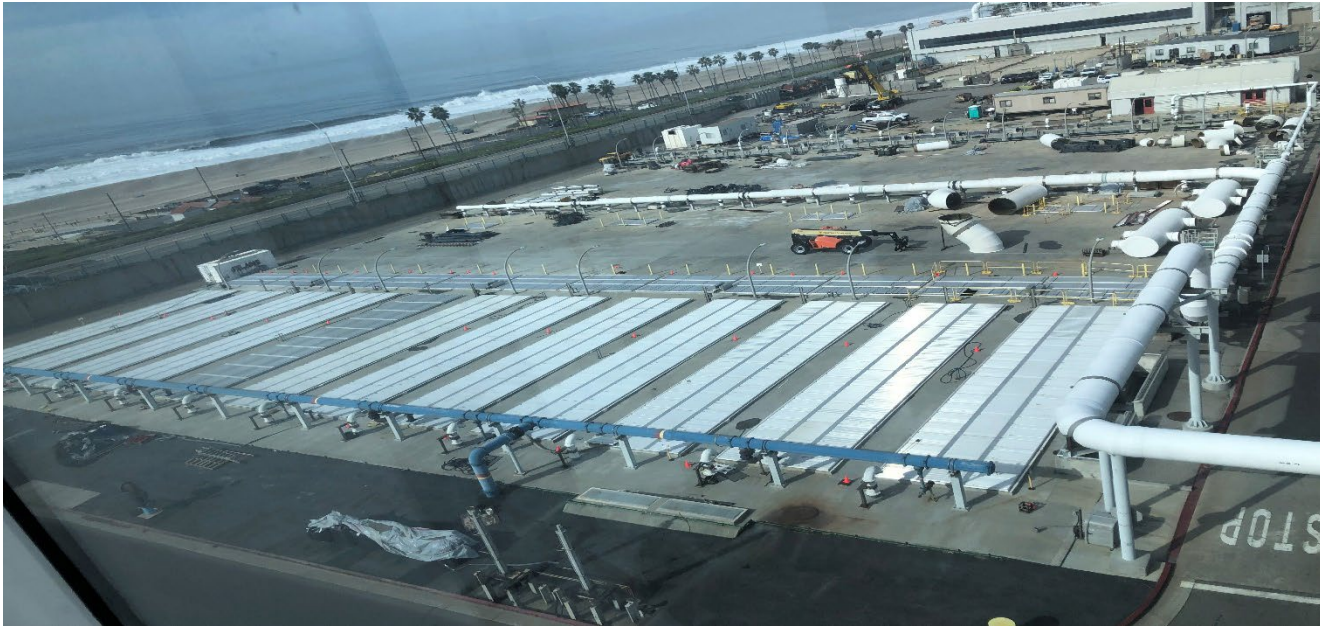
- Primary Chemical Scrubbers refurbishment contract (up to \$4 million) has been awarded
- Parts are on order and expected by March 2023 if there are no supply chain issues
- Refurbishment work on all 6 primary chemical scrubbers is expected to be completed by the fall of 2023.

PRIMARY TREATMENT CENTRALIZED CHEMICAL SCRUBBERS



# Primary Tanks Odor Emissions Mitigation Measures

## 2. Refurbish Tanks in Primary Battery A (Completed)



REFURBISHED PRIMARY BATTERY A TANKS

# Primary Tanks Odor Emissions Mitigation Measures

## 3. Empty and Clean 57 Primary Sedimentation Tank Bays



PRIMARY SEDIMENTATION TANK BAY

Type	Rectangular Clarifiers
Number	15 Large & 12 Small
Dimensions	300 ft L x 56.5 ft W x 15 ft D 300 ft L x 18.5 ft W x 15 ft D

- Cleaning sludge out of primary tank bays will result in reduced odor emissions
- Each tank bay holds 0.65 million Gallons
- 37 million gallons is enough to fill 57 Olympic Size Swimming Pools
- The cleaning process to remove sludge involves filling each bay with plant effluent water and emptying out water more than 5 times.
- El Segundo will be notified prior to cleaning of Primary Battery C, B, D tanks as tanks will be open during cleaning and odors will most likely increase during cleaning operations.

# Primary Tanks Odor Emissions Mitigation Measures

## 4. Remove and Install New Primary Tank Sludge Handling Equipment



Type	Rectangular Clarifiers
Number	15 Large & 12 Small
Dimensions	300 ft L x 56.5 ft W x 15 ft D 300 ft L x 18.5 ft W x 15 ft D

- Board of Public Works approved a motion on January 18, 2022 to expedite the refurbishment of Primary Battery B, C, D thereby reducing the schedule by half with a completion date of June 2024.

# Primary Tanks Odor Emissions Mitigation Measures

## 5. Install New Covers on 57 Primary Sedimentation Tanks Bays



- Board of Public Works approved a motion on January 18, 2022 to expedite the refurbishment of Primary Battery B, C, D thereby reducing the schedule by half with a completion date of June 2024.

# Primary Tanks Odor Emissions Mitigation Measures (Summary)



CLEAN TANKS



REPLACE SLUDGE HANDLING EQUIPMENT



REPLACE TANK COVERS



REFURBISH PRIMARY TREATMENT FOUL AIR SCRUBBERS

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